



# RA 1000-SB

## Random Automatic Side Belt Case Sealer

Interpack's Random Automatic case sealer is an operator-free machine that processes random sized cases in succession. It will sequence the cases entering the machine, adjust for length, width and height of the case then seal the case both top and bottom.

Every Interpack™ Case Sealer comes with an HSD 2000-ET II tape head with adaptive technology to provide optimal tape application and wipe down to each of the three taped panels of the case.

When you compare features, benefits and value, Interpack™ Case Sealers are the right choice for operators, plant engineers, maintenance and purchasing.

### FEATURES & BENEFITS

- Process up to 10 cases per minute
- Two stage design improves processing efficiency
- Twin sets of side drive belts propel the case
- Dual station upper assembly provides faster through speeds
- Interlocking safety gates
- Standard indexing gate
- Top belt drive in taping section improves processing stability

#### These machines are engineered to provide:

- World class performance features
- Heavy duty construction for 24/7 operation
- Ergonomic and user-friendly operation



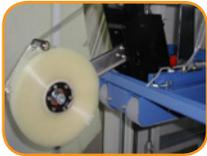
# RA 1000-SB

Model	Min Case (L x W x H)	Max Case (L x W x H)	Case Weight	Belt Speed	Electric	Compressed Air Requirements	Tape Width	Conveyor Height	Machine Weight	Machine Dimensions (L x W x H)
RA 1000-SB	10" x 7" x 5"	26" x 20" x 20"	0 - 85 lbs	82 ft/min	110v. 1ph., 60hz, 10A, (4 x 1/8 HP)	10 CFM @ 90 PSI	36 - 48 mm (1.5" - 2")	24" - 30"	1,500 lbs crated	86" x 48" x 77 1/2"
RA 1000-SB/3	10" x 7" x 5"	26" x 20" x 20"	0 - 85 lbs	82 ft/min	110v. 1ph., 60hz, 10A, (4 x 1/8 HP)	10 CFM @ 90 PSI	48 - 72 mm (2" - 3")	24" - 30"	1,500 lbs crated	86" x 48" x 77 1/2"

Pneumatic major flap folders for improved performance



Machine adjusts for case length, width and height



Tip-up top tape head for easy roll replacement



Optional swing arm lets you operate the machine from either side



Twin station case processing improves throughput speeds



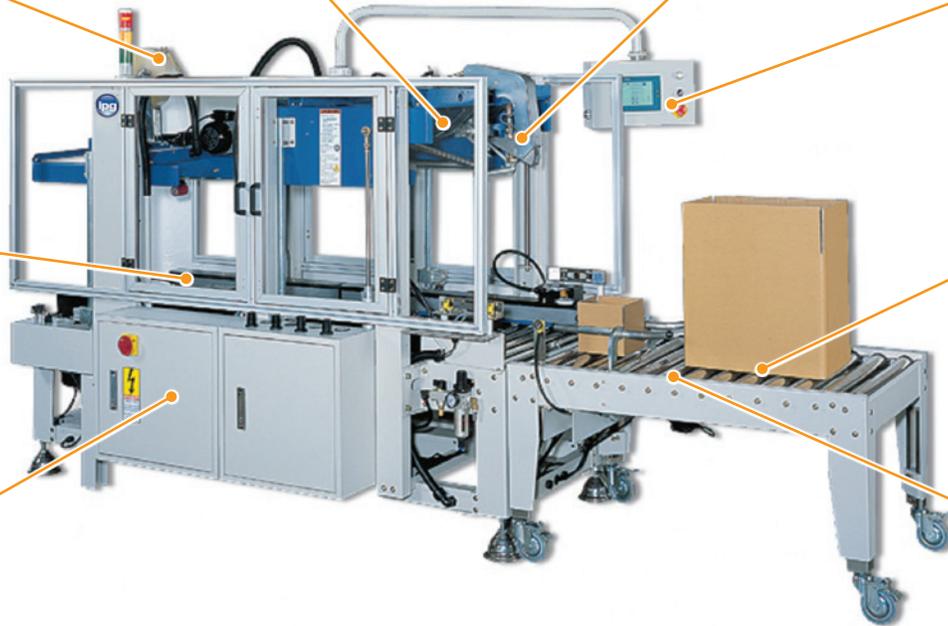
Standard indexing gate assures only one case at a time enters the machine



Mitsubishi PLC controls machine processes



Optional powered centering & indexing conveyor lets the machine control case flow



## OPTIONS & ACCESSORIES



Swivel & locking casters



Tape head spare parts kit



In-feed and exit tables



3" wide tape heads



Powered centering & indexing conveyor



**PACKAGING**

800-277-7007 [www.ipack.com](http://www.ipack.com)